



**ANSTRENGTH INJECTION MOLDING MACHINE
MODEL: AD50T-S135M**

INJECTION UNIT		MEASURE UNIT		MODELS		
DESCRIPTION	UNIT	AD50T-S135M				
		A	B	C		
Screw diameter	mm	25	28	32		
Injection mass	g	49	61	80		
Injection pressure	MPa	282	224	172		
Plasticizing capacity	kg/h	26	37	53		
Injection rate	cm ² /s	224	307	402		
Injection distance	mm	104				
Injection speed	mm/s	500				
Rubber melting speed	rpm	400				
Nozzle protruding	mm	30				
Nozzle contact force	kN	12				
CLAMPING UNIT		MEASURE UNIT				
Clamping force	kN	490(50)				
Plate dimension	mm x mm	500 x 450				
Mold thickness	mm	160-350				
Ejection force	kN	21(2.1)				
Ejection stroke	mm	70				
Pull-rod interval	mm x mm	360 x 310				
Opening stroke	mm	250				
OTHER MACHINE INFORMATION		MEASURE UNIT				
Equipment dimension	mm x mm x mm	3650 x 990 x 1700				
Equipment weight	t	2.4				
Holding pressure	MPa	225	179	138		

Please consult our sales representative or LOG-IMM before designing a mold.
All specifications are based on theoretical conditions and subject to change without notice.
Actual plasticizing capacity may vary depending on the molding conditions and material used.

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